



1 **TYPE EXAMINATION CERTIFICATE**

2 Equipment intended for use in Potentially Explosive Atmospheres Directive 94/9/EC

3 Type Examination Certificate Number: Sira 06ATEX4280

4 Equipment: HVJB Junction Boxes

5 Applicant: ABTECH Ltd

6 Address: Sanderson Street
Sheffield
S9 2UA
UK

7 This equipment and any acceptable variation thereto are specified in the schedule to this certificate and the documents therein referred to.

8 Sira Certification Service certifies that this equipment has been found to comply with the Essential Health and Safety Requirements that relate to the design of Category 3 equipment, which is intended for use in potentially explosive atmospheres. These Essential Health and Safety Requirements are given in Annex II to European Union Directive 94/9/EC of 23 March 1994.

The examination and test results are recorded in confidential report number R51A15707A.

9 Compliance with the Essential Health and Safety Requirements, with the exception of those listed in the schedule of this certificate, has been assessed by reference to:

EN 60079-15: 2005

EN 50281-1-1:1998

10 If the sign "X" is placed after the certificate number, it indicates that the equipment is subject to special conditions for safe use specified in the schedule to this certificate.

11 This TYPE EXAMINATION CERTIFICATE relates only to the design of the specified equipment, and not to specific items of equipment subsequently manufactured.

12 The marking of the equipment shall include the following:



II 3 GD

Ex nA II T4 IP66 T70°C

Project Number 51A15707
Date 29 March 2007
C. Index 04

This certificate and its schedules may only be reproduced in its entirety and without any change.

C Ellaby
Certification Officer

Sira Certification Service

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SCHEDULE

TYPE EXAMINATION CERTIFICATE NUMBER:

Sira 06ATEX4280

13 DESCRIPTION OF EQUIPMENT

The HVJB junction boxes are rated at 15 kV with a maximum dissipated power of 259 W for the HVJB-7 and 346 W for the HVJB-8. They utilise the SX range of Enclosures that are covered by certificate Sira 99ATEX3170U and marked EEx e II and II 2 GD. Inside this enclosure, the HVJB Junction Boxes have an arrangement of up to four, copper busbars to provide connection facilities. These busbars are supported on insulators and may accommodate two cables per phase, a single cable per phase or a combination depending on the arrangement. Connecting cables are terminated in crimped cable lugs that are sandwiched between bus bars. Insulated partitions are fitted between bus bars to improve clearance distances between live parts. The HVJB-8 may optionally be fitted with 2 way, or 3 way main terminals and a suitably certified and dimensioned heater.

14 DESCRIPTIVE DOCUMENTS

Drawing No.	Sheet	Rev.	Date	Description
ABT12009	1 of 1	A	17 Jun 02	HVJB-8
ABT12010	1 of 1	A	17 Jun 02	HVJB-7
ABT16698	1 of 1	A	29 Sep 06	General Arrangement with Heater
ABT16630	1 of 1	A	26 Sep 06	HVJB Certification Label

14.2 Report number R51A15707A

15 SPECIAL CONDITIONS FOR SAFE USE


None

16 ESSENTIAL HEALTH AND SAFETY REQUIREMENTS (EHSRs)

The relevant EHSRs that are not addressed by the standards listed in this certificate have been identified and individually assessed in report number R51A15707A.

17 CONDITIONS OF CERTIFICATION

- 17.1 The use of this certificate is subject to the Regulations Applicable to Holders of Sira Certificates.
- 17.2 Holders of Type Examination Certificates are required to comply with the production control requirements defined in Article 8 of directive 94/9/EC.
- 17.3 If the terminals are fitted with cables by the manufacturer, then a routine electric strength test shall be carried out in accordance with EN 60079-15: 2005: Clause 34.2.1.
- 17.4 This certificate relies on the following previously certified products. When used as part of the HVJB Junction Box, the key attributes listed in the table below shall still be maintained by their original certificate.

Product	Certificate number	Key attributes
SX Range of enclosures	Sira 99ATEX3170U	 II 2 GD, EEx e II
Anti-condensation heater fitted with a thermostat set to a max. of 25°C	As appropriate	Suitably certified by a notified body as a piece of equipment with a T6 temperature classification.

The manufacturer shall ensure that the previously certified heater (including thermostat) is being used within the scope, the ratings and any special conditions for safe use that are specified in its associated certificate.

Date 29 March 2007

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Sira Certification Service

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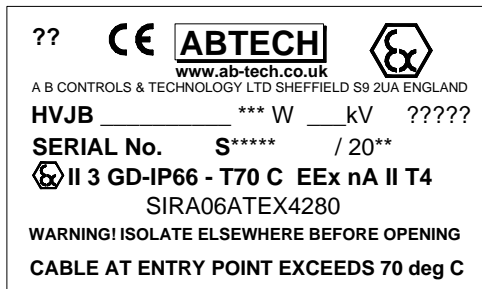
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INSTALLATION, OPERATION & MAINTENANCE INSTRUCTIONS FOR ABTECH 'HVJB' series – SIRA06ATEX4280



Marking

The maximum power dissipation and voltage permitted in this terminal box are marked on the label and identified as ***W and __kV. The ambient temperature range for which this product is suitable is –20 to +40°C

Installation

- 1) Using the mounting dimensions data provided, either in the product catalogue data sheets or on the drawings supplied, (as part of the project documentation), mark out the positions for the mounting holes on the surface where installation is required.
- 2) Drill the mounting holes for either M8 or M9 fixing studs.
- 3) Insert the top two studs leaving 8 to 10mm protruding and lift the enclosure into position using such assistance as may be necessary to avoid injury and hang the top fixing brackets of the box onto the studs. Ensuring that the box is secure, insert and tighten the bottom two studs. Now complete tightening the top two studs.
- 4) Unfasten the lid securing screws and remove the enclosure lid. Put the lid in a safe place.
- 5) Install and secure the cable glands in accordance with the manufacturers instructions.
- 6) Remove the top half on each cable clamp and put safely aside.
- 7) Remove the terminal post lock nuts, washers and the upper current bars and put safely aside.
- 8) Pull the cables into the box leaving trailing leads long enough to reach their respective crimp lugs after routing through the cable clamps.
- 9) Trim each cable core so that the conductor end will reach the inside stop of the crimp lug on which it is to be terminated.
- 10) Strip the insulation of each cable core by the length of the crimping barrel plus 2mm.
- 11) Remove each crimping lug in turn from the terminal post and place the securing nuts to one side.
- 12) Crimp each lug onto the respective conductor ensuring that the crimp die set used is suitable for the conductor size and is not damaged or excessively worn. The crimp die set may produce either a hexagon type crimp or an indent type crimp. With hexagon die sets execute at least two crimps on each lug.
- 13) The finished crimp should meet the tensile strength requirements of Table 2 of BS4579:Part 1:1970.
- 14) Route the cable core through the appropriate cable clamp and place the hole in the palm of the now attached cable lug on to its respective terminal post, on top of the lower current bar.
- 15) Replace the upper current bar and secure it in place with the flat washer, spring washer and two locknuts provided. Ensure that the spring washer is fully compressed by the first lock nut then apply a further 1/8 to 1/4 turn. Secure the fitting with the second lock nut.
- 16) When all the cable lugs have been attached and correctly tightened replace the top halves of the cable clamps and tighten each one to secure the cables.
- 17) Replace the lid and secure it by closing the lid and tightening the lid fixing screws. Ensure that all gland-plate securing screws are tightened.

Earthing/Grounding

The HVJB unit is provided with an internal and external earthing/grounding facility. This must be connected to the appropriate earth bonding circuit before electrical power is connected to the contents of the enclosure. Any earth/ground conductor brought into the enclosure must be terminated onto the enclosure internal earth/ground stud.

Operation

1. The lid must be secured using all the lid screws provided in order to maintain the IP rating.
2. No attempt must be made to remove the enclosure lid whilst electrical power is connected to the contents of the enclosure.
3. The earthing/grounding facility must be connected to the earth bonding circuit at all times when electrical power is connected to the enclosure.

Maintenance

Routine maintenance is a requirement of IEC 60079-17:1996 and is also likely to be a requirement of local Health and Safety legislation. The laws of the applicable country must be considered and maintenance checks carried out accordingly.

Additional checks that are advisable to ensure the efficiency of ABTECH 'S' range enclosures on which the HVJB is based are:-

Activity		Frequency
1	Check that the lid seal is not damaged and is in place	Each time the enclosure is opened
2	Check that all lid fixing screws are in place and secured	Each time the enclosure is opened
3	Check that all gland plate fixing screws are in place and secured	Each time the enclosure is opened
4	Check that the mounting bolts are tight and free of corrosion	Annually
5	Check the security of all cable glands	Annually
6	Check the enclosure for damage	Annually

Chemical attack

The ABTECH HVJB is manufactured from 316 stainless steel. The following additional material are also used :-

Neoprene or silicone rubber,
Copper,
Brass,
Cast epoxy resin.

The user should give consideration to any aggressive and corrosive substances that may be present in the environment in which these enclosures are to be used to determine the suitability of these materials to withstand those substances.

Static hazard

The HVJB does not present a hazard from static electricity.

Vibration

The HVJB is designed for use in areas subject to normal industrial levels of vibration. They are not designed for use in areas subject to intentional or extreme conditions of vibration.